

## 3M™ Rubbing Compound

### Data Sheet

**3M Part No.(s)**                      **3M Part Descriptor(s)**  
39002                                      16 ounce bottle

#### Detailed Product Description

3M™ Rubbing Compound is excellent for hand compounding applications. It safely and effectively removes grade 1200 or finer sand scratches, other fine scratches, medium oxidation, course swirl marks or water spots, and leaves a fine finish.

#### Features, Advantages, Benefits

<b>Features</b>	Liquid compound for ease of use. Removes scratches, oxidation, water spots and contaminants from automotive finishes.
<b>Advantages</b>	Fine mineral content leaves minimal swirl marks
<b>Benefits</b>	Extremely versatile product that is safe for clear coat, lacquer and enamel paint finishes

#### Typical Physical Properties

<b>Container</b>	16 ounce bottle
<b>Color</b>	Light brown
<b>Scent</b>	Slight solvent odor
<b>Flash Point</b>	>= 150 deg F
<b>Viscosity (CPS)</b>	14,000 - 25,000 cps
<b>Consistency</b>	Liquid
<b>pH</b>	7.5 - 8.5
<b>Weight per gallon</b>	9.9 - 10.1

#### Product Uses

3M™ Rubbing Compound is excellent for hand compounding applications. It safely and effectively removes grade 1200 or finer sand scratches, other fine scratches, medium oxidation, course swirl marks or water spots, and leaves a fine finish.

#### Performance Properties

### Handling and Application Information

#### Directions for Use

(Do not apply in direct sunlight or onto a hot surface)

Shake container well before using. Wash and dry vehicle using 3M™ Car Wash Soap (PN 39000)

**Hand:**

1. Dispense a quarter-size drop of material onto a clean, soft, cotton terry cloth towel and apply to the paint surface.
2. Rub using a firm, circular motion until the rubbing compound is dry.
3. Remove remaining film using 3M™ Microfiber Detail Cloth (PN 39016) or a clean, soft, cotton terry cloth towel.
4. To enhance the finish, remove compound swirl marks using 3M™ One Step Cleaner Wax (PN 39006)

**Machine:**

1. Dispense enough compound on the paint surface to work a two-foot by two-foot area.
2. Buff area using an air or electric buffer equipped with a 3M™ Compounding Pad using light to medium pressure.
3. Reduce pressure when compound begins to dry.
4. Remove remaining film by using a 3M™ Microfiber Detail Cloth (PN 39016) or a clean, soft, cotton terry cloth towel.
5. To enhance the finish, remove compound swirl marks using 3M™ One Step Cleaner Wax (PN 39006)

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**Applications**

3M™ Rubbing Compound is recommended for use in detailing new and used vehicles.

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**Storage and Handling**

Refer to Material Safety Data Sheet for storage and handling information.

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**Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

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**Warranty and Limited Remedy**

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**For Additional Health and Safety Information**

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